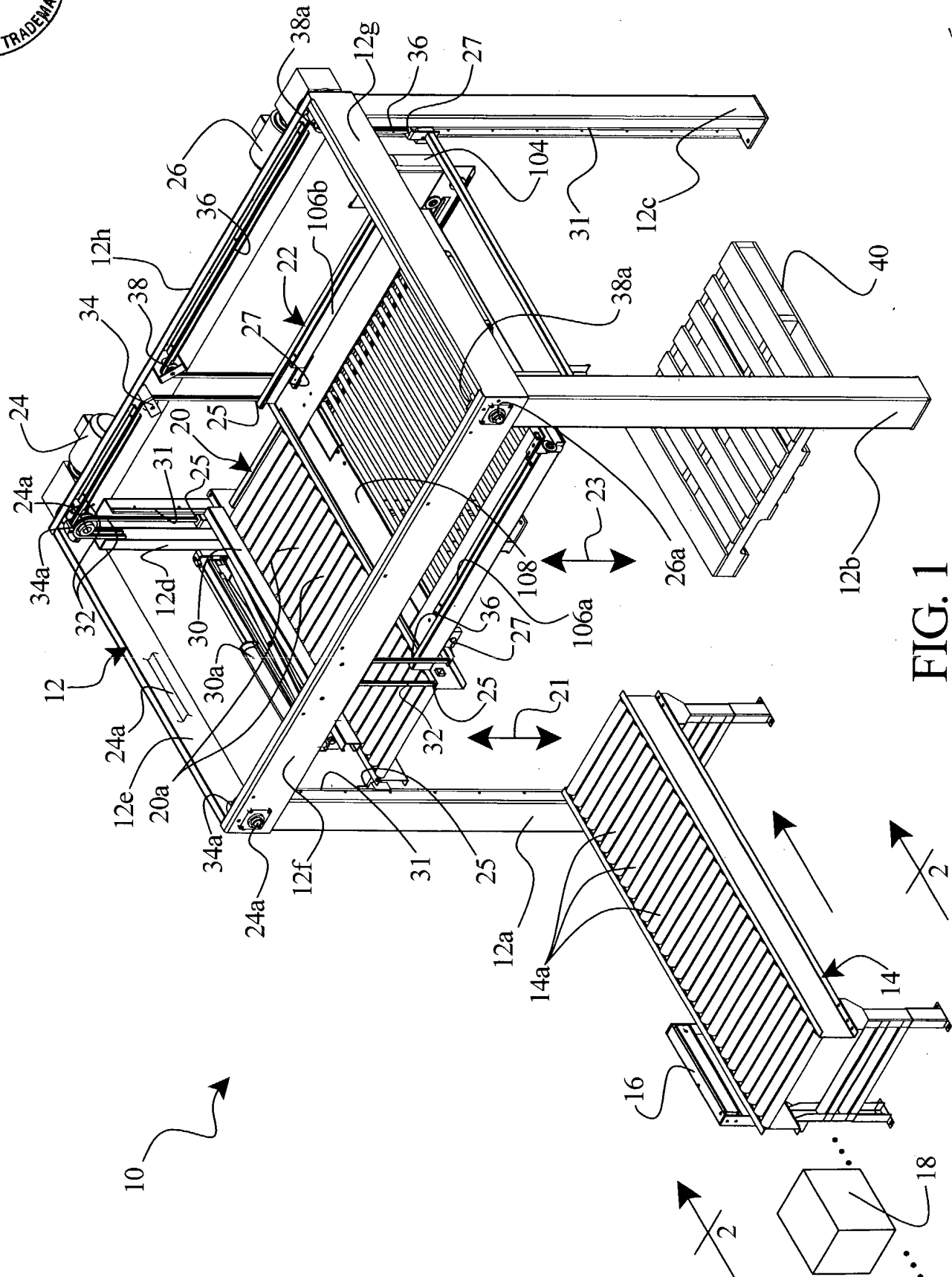
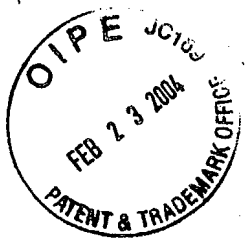


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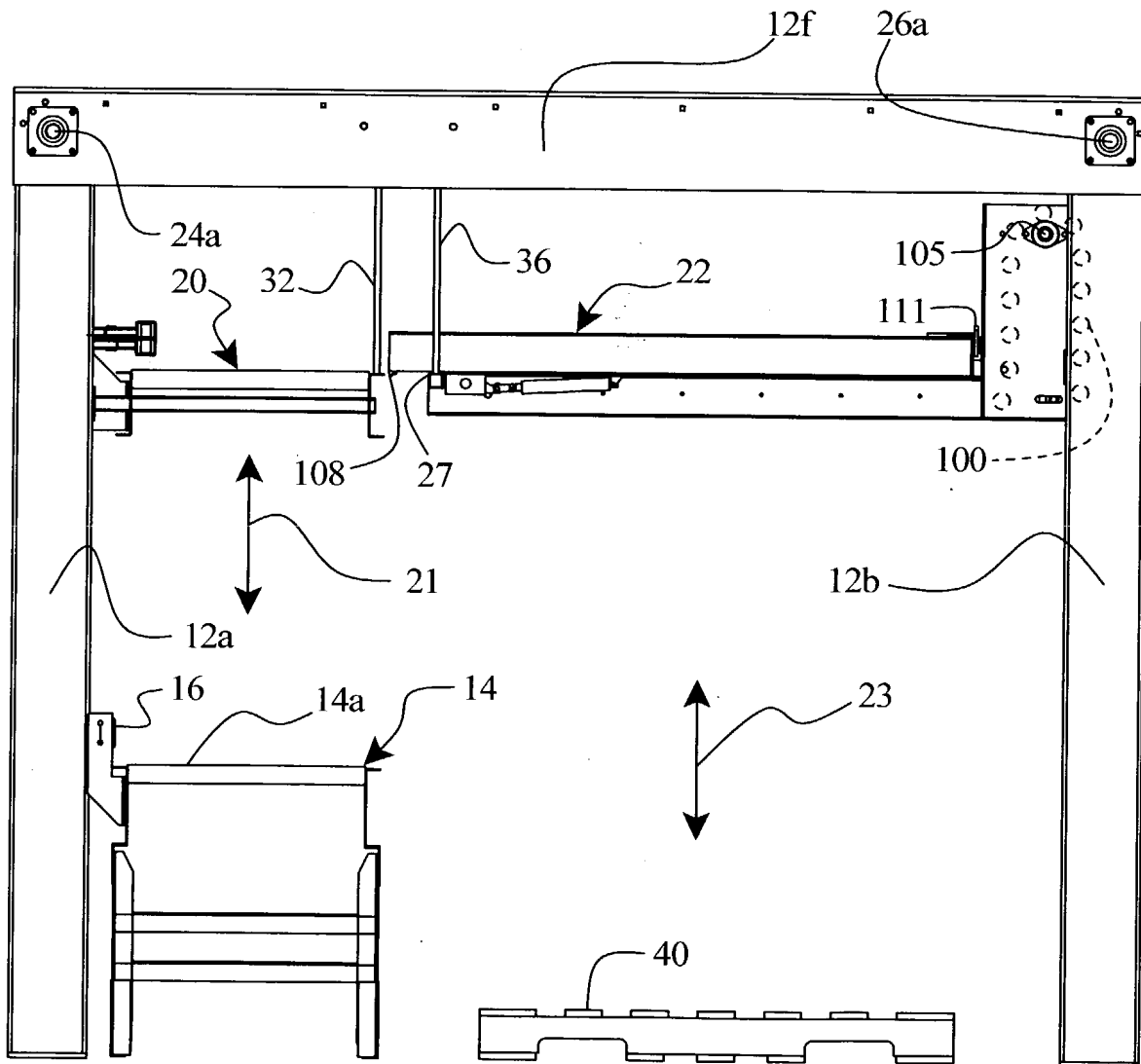
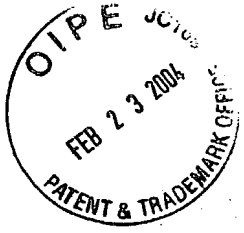


FIG. 2



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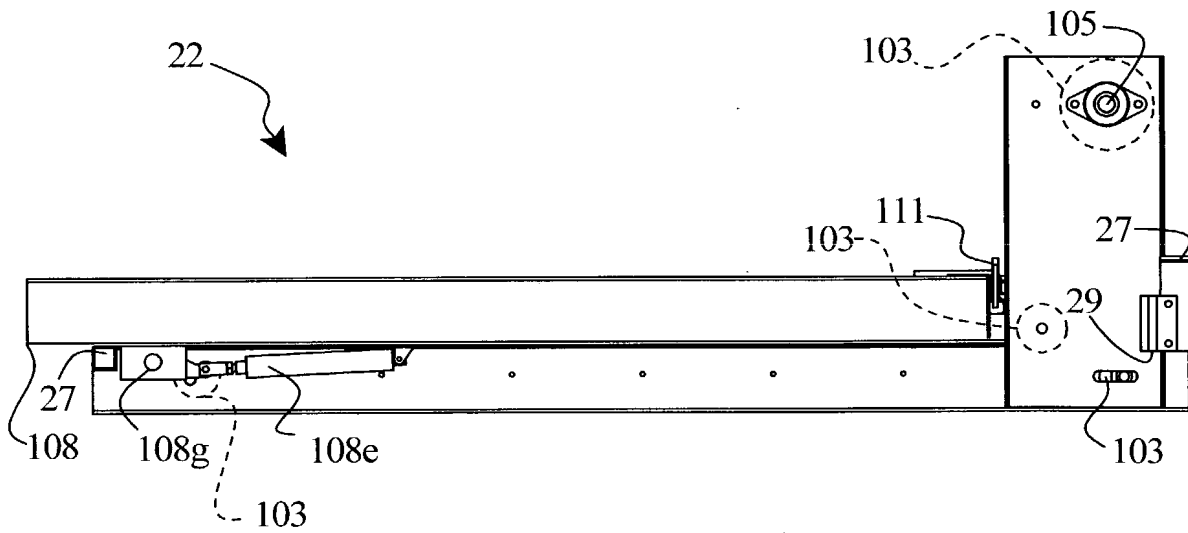
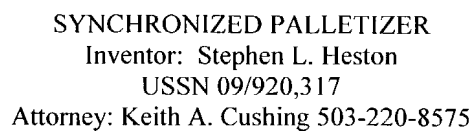
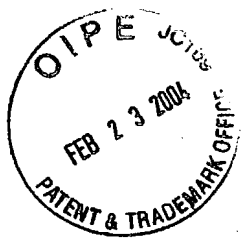


FIG. 3





SYNCHRONIZED PALLETIZER

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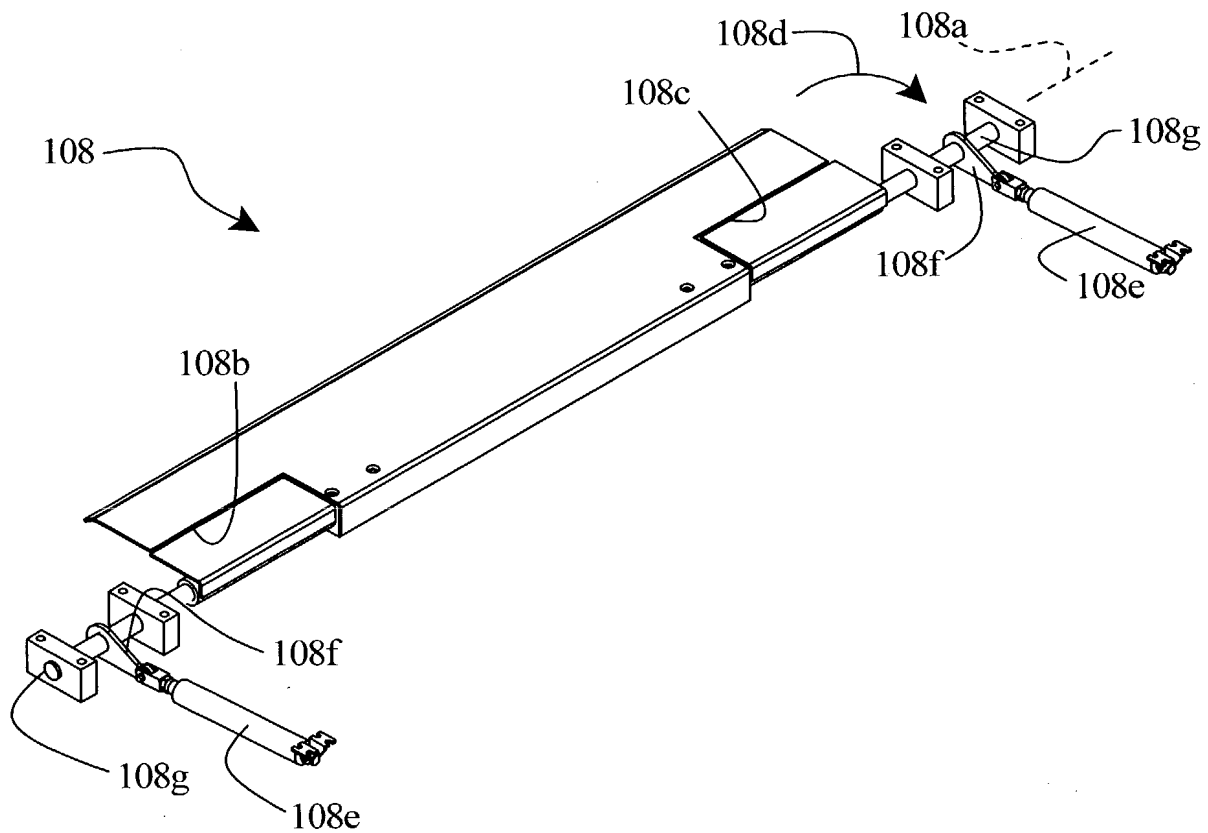


FIG. 5